

# SINGLE OIL FILTER RELOCATION BASE

#### **MOUNTING THE RELOCATION UNIT:**

To install your new relocation base, be certain the mounting location is durable and rigid enough to secure the unit under vibratory conditions. If you question the durability of the location where the unit is to be fastened, it is recommended that a reinforcing plate be used to mount the base.

Since every installation will vary according to the your specific situation, bolt length can vary greatly. To secure the unit to your engine compartment, fasten the unit using the appropriate length 3/8"-16 bolts (not included)

## ENSURE MAXIMUM OIL FLOW TO THE TRUE-DUAL UNIT:

Only use a Hamburger's Oil Bypass Adapter with your Relocation base. The AN-12 ports on these adapters match those of the relocation unit, ensuring maximum oil flow.

Only route quality AN-12 fittings and hoses to the IN & OUT ports (Hoses and fittings not included).

## INSTALLING HOSES (not included):

When routing hoses and fittings, always follow the manufacturer's directions, in addition to, the procedures listed on this instruction sheet.

Always route the oil hoses away from heat sources and moving parts (i.e. hedders, exhaust, pulleys, belts).

Always install the hoses with enough slack to allow for engine movement during operation. Hoses installed too short (taut) can cause hose collapse or rupture, and/or stripping out of the fittings, both of which can result in an engine fire, or engine damage caused by oil starvation.

## **SELECTING & PREPARING THE OIL FILTER:**

This system is designed to use a Trans-Dapt #1156, Fram PH8A, or equivalent oil filter with 3/4"-16 threads. Always prime the filter by pre-filling it before installing on the unit.

## **USING THE INSTRUMENTATION PORT:**

The Instrumentation port can be used to install an oil temperature gauge or oil sending unit. If neither of these devices will be installed, it must be disabled using an 1/8" NPT Pipe Thread (not included).

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